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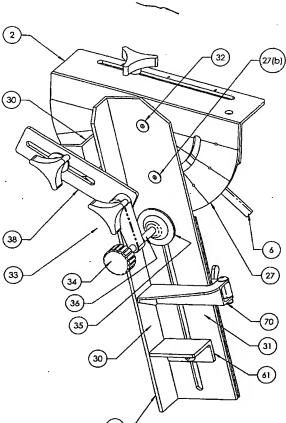
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(54) Title: DRILLING ЛС



(57) Abstract: A drilling jig (1) adapted to be used with a drill press to guide a drill for drilling aligned holes in a workpiece, typically a piece of wood, wherein the jig includes: an attachment means (2) adapted to be releasably attached to a drill press table (40): a workpiece holder (3) pivotally connected to the attachment means and the workpiece holder is adapted to releasably hold a workpiece in position whereby the workpiece pivots relative to the attachment means to allow for angled drilling of the held workpiece.